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D3278-041**Job Sheet 197611****Part No:** D3278-041**Job Qty:** 10 pcs**Part Name:** Support Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/11/19**Job Tracking No:****Due Date:** 8/16/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	8/16/19		0.00	0.40	Small Fab - 1		AUG 02 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	10 pcs	8/16/19		0.00	0.00	QC 5 - 10		AUG 02 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Small Fab - 2 - B4B	10 pcs	8/16/19		0.00	0.40	Small Fab - 1 - B4B		AUG 02 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		

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130	QC 5	10 pcs	8/16/19	0.00 0.00	Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140	Packaging 3-1 - Stock - B4B	10 pcs	8/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - SA	10 pcs	8/16/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	

DAS
40
9-89

AUG 02 2019

DAS
28
9-89

DAS
21
AUG 06 2019
9-89

QC 21 - SA - 53

Part Op **100** - (Small Fab) Rivet spacers with support as per Dwg D3278.Descriptions: **110** - QC5- Inspect part completeness to step on W/O**120** - (Small Fab) Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041**130** - QC5- Inspect part completeness to step on W/O**140** - Identify as per dwg & Stock Location: _____**150** - QC21- Final Inspection - Work Order Release**Job BOM**

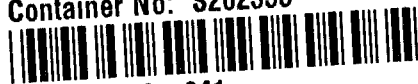
Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	20 Ea (2 ea)	100-Small Fab - 1	5196190
D2230-1	Mounting Lug	20 pcs (2 ea)	100-Small Fab - 1	4x5154883-20x5178277
D3278-1	Support	10 pcs (1 ea)	100-Small Fab - 1	6x5157813-10x5193811
D3278-2	Support	10 pcs (1 ea)	100-Small Fab - 1	5x5157809-5x5193816
D3278-3	Spacer	10 pcs (1 ea)	100-Small Fab - 1	8202030
MS20426AD3-6	Rivet	40 Ea (4 ea)	100-Small Fab - 1	5104353
MS21042L4	Nut	20 Ea (2 ea)	100-Small Fab - 1	5198712
NAS1149D0463J	Washer	40 Ea (4 ea)	100-Small Fab - 1	5198113

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-13A	20	1,416	20
Allocated Container Detail				
Qty	Container No		Location	Init
20	S202423		st344	_____
D2230-1		20	328	20
Allocated Container Detail				
Qty	Container No		Location	Init
4	S154823		st521	_____
16	S178277		st521	_____
D3278-1		10	77	10
Allocated Container Detail				
Qty	Container No		Location	Init
4	S202425		ga119	_____
6	S157813		ga119	_____
D3278-2		10	76	10
Allocated Container Detail				
Qty	Container No		Location	Init
5	S157809		ga119	_____
5	S202426		ga119	_____
D3278-3		10	111	0
MS20426AD3-6		40	2,574	40
Allocated Container Detail				
Qty	Container No		Location	Init
40	S202427		ga007	_____
MS21042L4		20	2,343	20
Allocated Container Detail				
Qty	Container No		Location	Init
20	S202428		st303	_____
NAS1149D0463J		40	4,632	40
Allocated Container Detail				
Qty	Container No		Location	Init
40	S202429		st264	_____
Part Specifications				
Specifications could not be found.				

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Container No: S202555



Part: D3278-041

Job No: 197611

Serial No/Batch: S202555

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/02/19

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